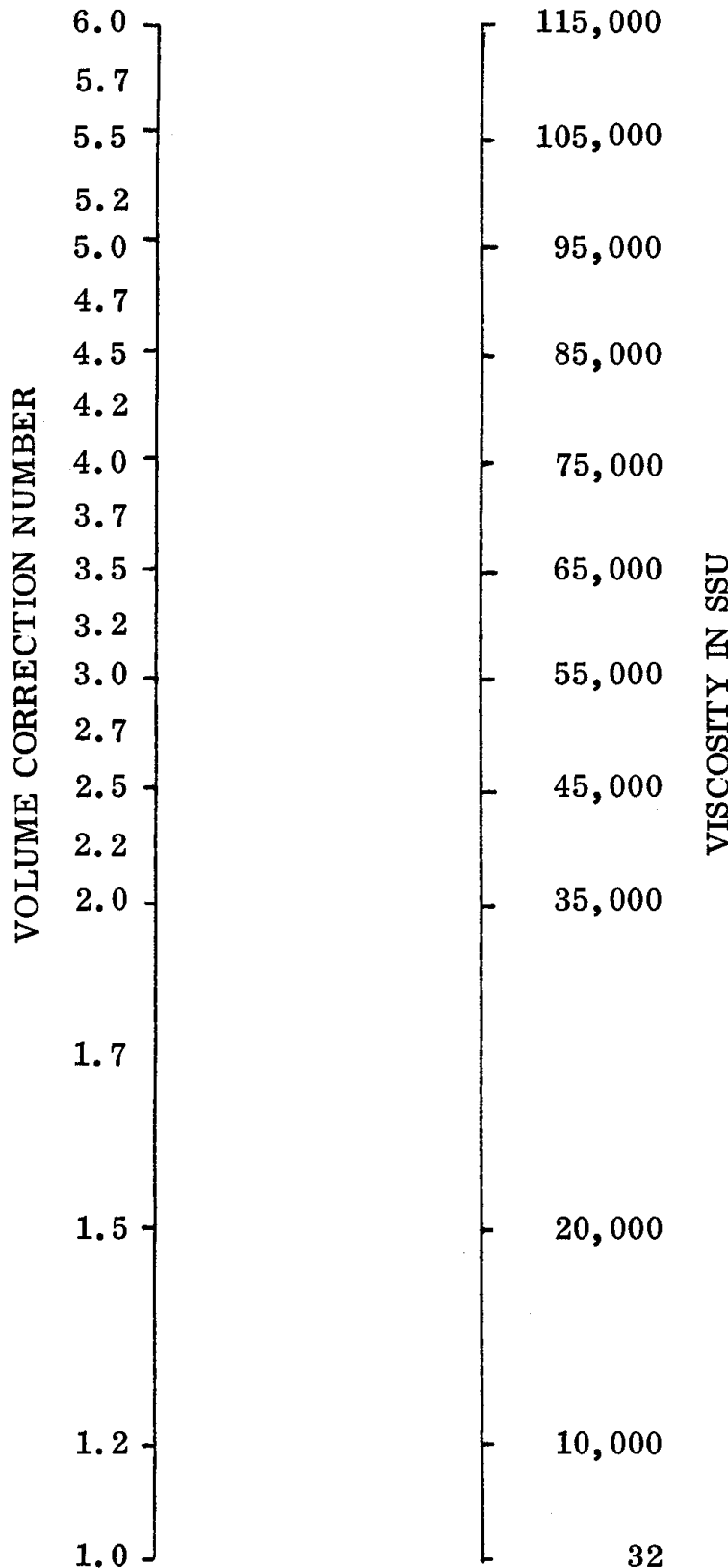




WILDEN PUMP & ENGINEERING CO.

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VISCOSITY CORRECTION CHART



DIRECTIONS

NOTE: GPM and Discharge head must be known.

Find correction number for any known viscosity. Multiply correction number by GPM desired. Locate this corrected GPM figure on the Wilden published performance curve to determine the volume and pressure of air needed to deliver the required GPM.

Example:

15 GPM at a discharge head of 50 PSIG is required. Viscosity is 35,000 SSU.

The correction number for 35,000 SSU is 2.0. Multiply 2.0 x 15 GPM = 30 -- locate 30 GPM at 50 PSIG head on proper pump performance curve to determine air pressure and SCFM required.

Special Note:

At high viscosities suction conditions are critical and must be adequate.

This chart is provided as an approximate guide. Pump performance may vary dependent on flow characteristics of material being pumped.

Over for viscosity conversion chart.